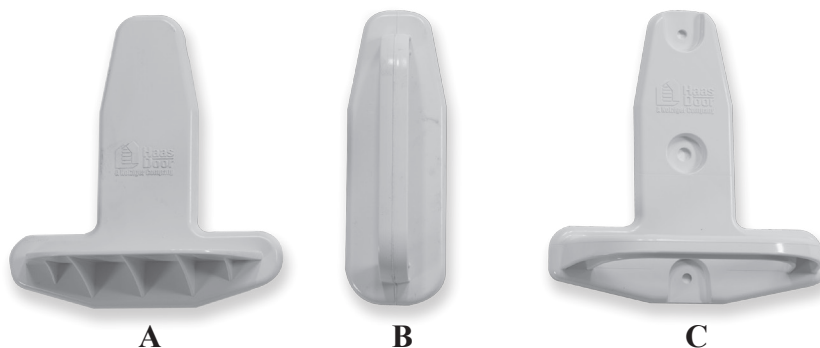


Vertical Lift Handle/Step Plate Installation Instructions

All residential garage doors produced by Haas Door Company shall have lift handle-step plates attached in accordance with DASMA Standard 116-2011. The following are the manufacturers recommended installation instructions.

2000, 700 & 600 Series Instructions

1. Locate bottom step plate (A) on the door exterior by butting the bottom of the step plate to the top edge of the bottom astragal on a stile location vertically in-line with the intermediate hinge locations.
2. Using the template, drill (2) 3/8" diameter holes through the section from the outside of the door.
3. Place outside step plate posts, part (A) through the door. Attach the inside lift handle Part (C) with (2) #8 1 1/4" screws through the top and the bottom holes and (1) 1" Tek screw through the center hole.
4. If a keyed lock assembly will be installed, the vertical lift handle on the door exterior and the second interior lift handle will not be required.
5. On the second section from the bottom, (located directly above step plate and centered vertically on the section), using template provided - drill (2) 3/8" holes through the section from the outside of the door.
6. Place outside lift handle posts (Part B) through the door. Attach inside lift handle Part (C) with (2) #8 1 1/4" screws through the top and the bottom holes and (1) 1" Tek screw through the center hole.
7. Apply the enclosed DASMA Warning label to the inside of the bottom section.



Pan Door Instructions

1. Locate the bottom of the step plate (A) on the door exterior by measuring up from the bottom of the section 1/2" on a stile location vertically in-line with the intermediate hinge locations.
2. Using the template, drill (2) 9/16" diameter holes through the section from the outside of the door.
3. Place 1/2" x 1 7/8" spacers over outside step plate posts on part (A) and place through the door. Attach the inside lift handle Part (C) with (2) #8 1 3/4" screws through the top and the bottom holes and (1) 1" Tek screw through the center hole.
4. If a keyed lock assembly will be installed, the vertical lift handle on the door exterior and the second interior lift handle will not be required.
5. On the second section from the bottom, (located directly above step plate and centered vertically on the section), using template provided - drill (2) 9/16" holes through the section from the outside of the door.
6. Place 1/2" x 1 7/8" spacers over the outside lift handle posts (Part B) and place through the door. Attach inside lift handle Part (C) with (2) #8 1 3/4" screws through the top and the bottom holes and (1) 1" Tek screw through the center hole.
7. Apply the enclosed DASMA Warning label to the inside of the bottom section.

