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American Tradition

Overlay Board Replacement Instructions

Tools Needed for Removal:

Putty knife
Claw Hammer or Nail Puller
Torch

Procedure:

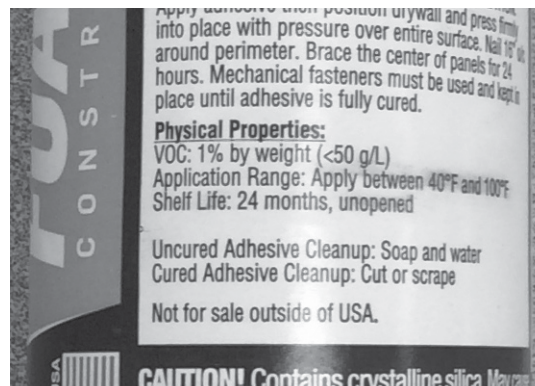
1. Heat putty knife with torch. (Heat aids in softening glue.)
2. Slide knife back and forth under overlay board. Pry to loosen.
3. Remove pin nails with clawhammer or a nail puller.

Tools Needed for Replacement:

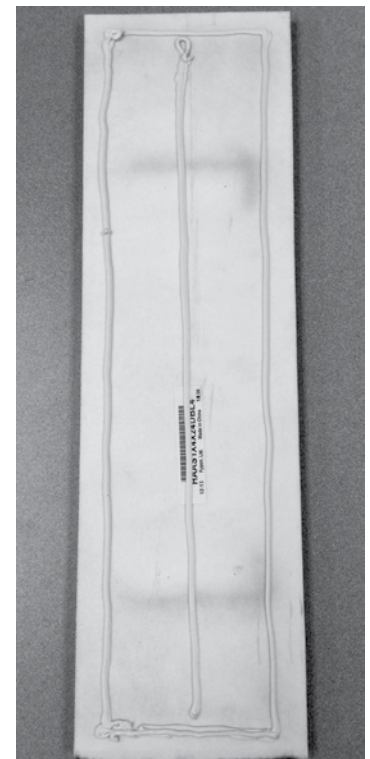
23ga. Pin nailer
23ga. Stainless steel brad nails (supplied)
Loctite® PL300 Construction Adhesive (supplied)
Caulk gun
10" Miter saw (preferably for clean, accurate cutting)

Procedure:

1. Inspect replacement overlays to ensure they are free of damage or any imperfections.
2. All surfaces must be clean, dry and free of loose materials before proceeding.
3. Trim overlay board to size.
4. Dry fit overlay before applying any adhesive to overlay. Make any necessary modifications to overlay board at this time.



(Fig. 1)



(Fig. 2)

5. Closely follow the adhesive instructions, including the recommended application temperature range, (between 40°F and 100°F), stated on tube (Fig. 1). Apply adhesive to overlay as in (Fig. 2), making sure not to apply adhesive closer than 1" from edge of overlay.
6. Immediately after applying adhesive, place overlay in its position on door section and apply pressure over entire overlay surface.
7. Using 23ga. pin nailer and 23ga. stainless steel brad nails, secure overlay in position. Allow adhesive to cure.